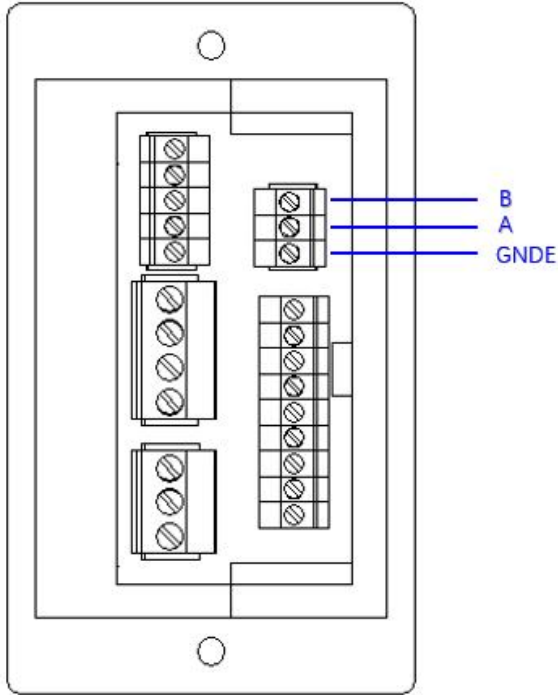


6.4 RS485

The communication function of this driver adopts Modbus protocol, which conforms to the standard GB/T 19582.1-2008. Using RS485-based two-wire serial link communication, the physical interface adopts 3.81mm, 3PIN plug-in terminal, the terminal definition is shown in the figure below, and three wires need to be connected: B, A, GNDE. The communication address can be set through the panel operation. The 120Ω terminal matching resistance needs to be externally connected by the user.



Communication conditions	
Interface	3.81mm、3PIN Plug-in terminal block
Bus	RS485
Protocol	MODBUS
Communication mode	Half duplex
Standard	GB/T 19582.1—2008
Communication rate	9600 (can be set)
Data bit	8 bit
Stop bit	1 bit
Check	ModbusCRC low order first
Communication node	247